

GRADE									
	Prime	Premier 1-bis	Premier 1-bis R&Q	Nature	Rustic A	Rustic	Character	Classical	Colonial
Pin knots max. 5 mm (7/32")	minimal, max. 2 per board	max. 8 per board*	max. 8 per board	max. 8 per board*	✓	✓	✓	✓	✓
Sound knots		max. 15 mm (5/8"), 2 per meter*	max. 15 mm (5/8"), 2 per meter	max. 15 mm (5/8"), 2 per meter*	max. 25 mm (1")	max. 45 mm (1 3/4")	max. 45 mm (1 3/4")	✓	✓
Filled open defects		max. 15 mm (5/8"), 2 per meter	max. 15 mm (5/8"), 2 per meter	max. 15 mm (5/8"), 2 per meter	max. 25 mm (1")	max. 25 mm (1")	max. 25 mm (1")	max. 45 mm (1 3/4")	max. 45 mm (1 3/4")
End shakes max. 200 mm (8")								✓	✓
Shakes	max. 20 mm (3/4")	max. 20 mm (3/4")	max. 20 mm (3/4")	max. 20 mm (3/4")	max. 30 mm (1 6/32")	max. 50 mm (2")	max. 50 mm (2")	max. 300 mm (1')	max. 300 mm (1')
Ingrown bark					max. 30 mm (1 6/32")	max. 50 mm (2")	max. 50 mm (2")	✓	✓
Light color variation	✓	✓	✓	✓	✓	✓	✓	✓	✓
Color variation						✓	✓	✓	✓
Sapwood**				✓			✓		✓
Insect damage								✓	✓
Centre core					✓	✓	✓	✓	✓
Grown defects								✓	✓

* Depending on dimensions

** Sapwood is the newly formed outer wood located just inside the vascular cambium of a tree trunk and active in the conduction of water. Sapwood is usually lighter in color than heartwood.